

PARTS LIST

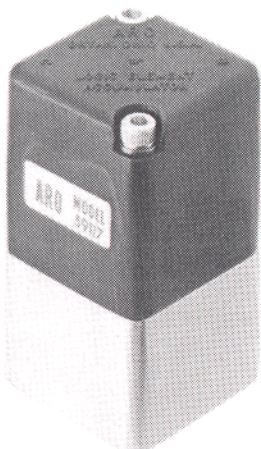
ARO® PNEUMATIC LOGIC CONTROL LOGIC FUNCTION ASSEMBLY

MODEL 59117

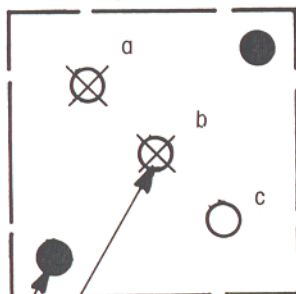
FORM 5140

REV. 3/88

ACCUMULATOR LOGIC ELEMENT



CIRCUIT PATTERN

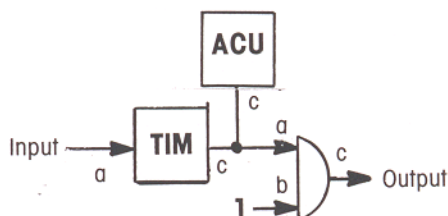


(3) CIRCUIT HOLES
(2) MOUNTING HOLES

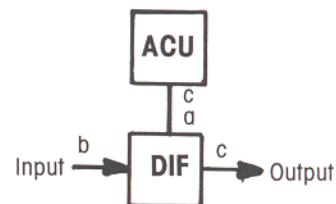
**NOTE: THE ELEMENT CAN
BE ROTATED 180°
SO POSITION a,b,c
BECOMES c,b,a,**

LOGIC SYMBOL	LOGIC FUNCTION	PORT DESIGNATION
	extension of delay TIM	a = blocked b = blocked c = input, connects to c port of TIM

EXAMPLE CIRCUITS USING ACCUMULATOR ELEMENT



EXTENDED TIME DELAY



**DIFFERENTIATOR
PULSE EXTENSION**

VOLUME
1 cu. inch.

Ports a and b are blocked by the element; space in module can be used for other circuit passages.

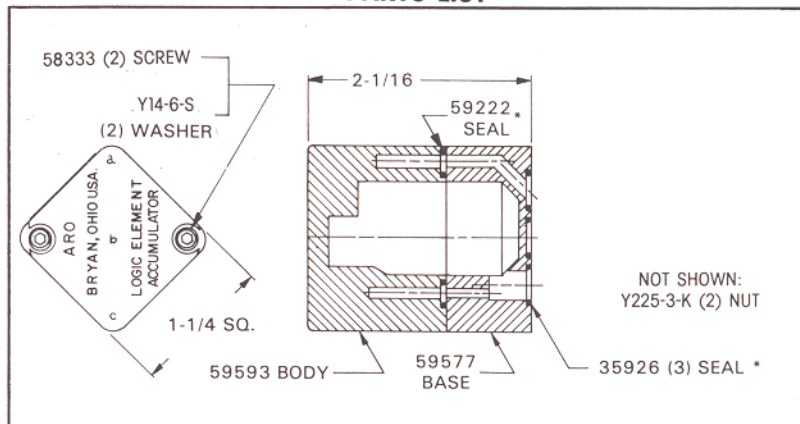
DESCRIPTION

Two (2) 58333 screws and two Y14-6-S washers are used to attach the assembly to the circuit board (or function base). 35926 seals provide sealing between the circuit base plate and the element base.

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SERVICE (Use Repair Kit No. 58161)

Check gasket 59222 & 35926 seals for imperfections if external leakage occurs.



*Parts included in Repair Kit